

# ADCOLE 1000-Z

## OPTICAL & TACTILE SURFACE ROUGHNESS GAGE

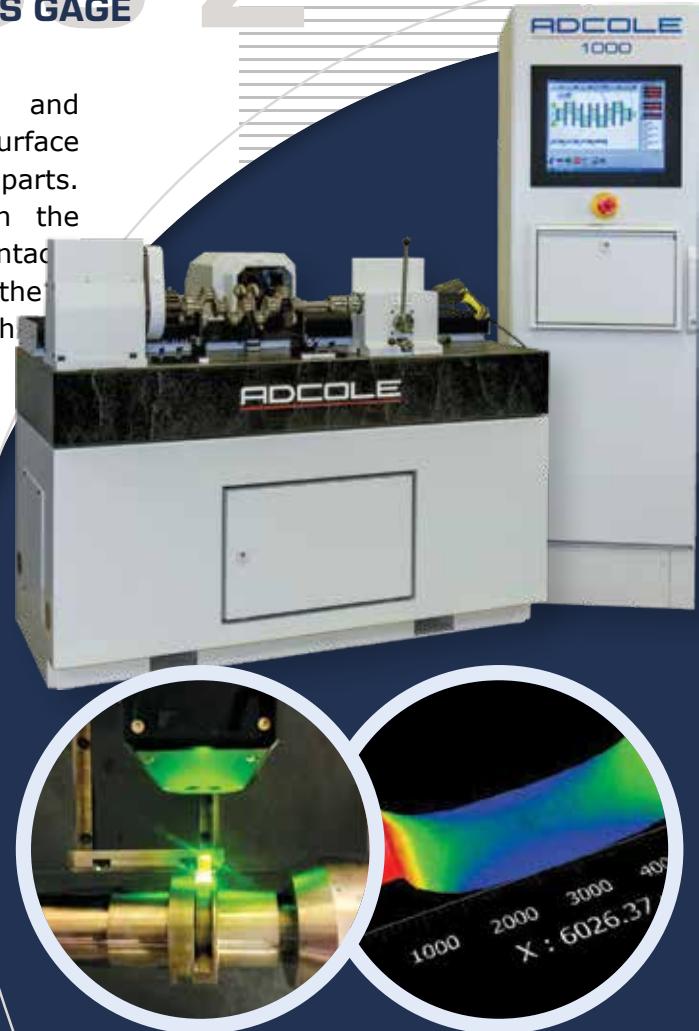
The Adcole Model 1000-Z features both optical and tactile measuring heads to deliver high precision surface measurements of camshafts, crankshafts and turned parts. The non-contact interferometric probe expands on the measurement capabilities from the diamond tipped contact probe of the standard Adcole 1000 gage, because the optical accessory can precisely measure surface finish of hard-to-reach features such as groove bottoms, sidewalls, and more. Profilometers such as the 1000-Z quantify surface roughness and are relied on to maintain quality and identify potential problems in the manufacturing and coating process.

### Features

- Offers fully automated surface finish checks and inspection
- Extends the proven reliability of Adcole 1000 diamond tipped contact probe
- Enables intuitive diagnostics routines and part identification capabilities
- Uses commonly available stylus tip sizes: 2  $\mu\text{m}$ , 5  $\mu\text{m}$ , or 10  $\mu\text{m}$  radius
- Offers ZYGO<sup>®</sup> (ZeGage<sup>™</sup>) optical surface finish measurements based on white light interferometry to provide resolutions of less than 1 nm and lateral resolutions of 3.3 micrometers (evaluation region of 3.3 x 3.3mm)
- Provides online or offline programming of measuring sequences and reports via easy-to-use utilities

### Benefits

- Provides fully automated, push-of-a-button surface finish inspection system
- Hybrid tactile/optical design provides for the best measurement method for each specific feature
- Affords fast, accurate, repeatable measurements of complex features
- Statistical data can be maintained for process control, or forwarded to centralized SPC data collection point
- Enables easy programming using intuitive menu-driven software and easy-to-use interface with touchscreen monitor



THE MODEL 1000-Z IS  
ENGINEERED TO MEASURE  
INTRICATE FEATURES ON:

- Camshafts
- Crankshafts
- Sliding Camshafts
- Gears & Transmission Shafts
- Precision Hydraulic Cylinders
- Balance Shafts
- Eccentric Shafts
- Robotic Shafts & Cylinders
- Pump Lobes / Pump Shafts

# Model 1000-Z Gage Specifications

## Sensor Specifications

Tactile	Diamond tipped skidded inductive
Optical	Non-contact 3D Coherence Scanning Interferometry (CSI)

## General Specifications

Swing Diameter	170mm (6.7")
Part Length Max. <sup>ii</sup>	915mm (36")
Part Weight Max.	100 kg (222 lb)
Rotational Speed	1 to 20 RPM

## Base Gage Dimensions

Gage Height	1575mm (62")
Gage Width	762mm (30")
Gage Depth	1321mm (52")
Gage Weight	2495 kg (5,500 lbs)

## Technical Data

Lateral Resolution (Tactile)	3.3 $\mu$ m	Lateral Resolution (Optical)	0.5 $\mu$ m
Evaluation Length (Tactile)	4mm (adjustable)	Evaluation Region (Optical)	3.3mm x 3.3mm
Resolution		< 1 nm	
Stylus Force		0.7 mN to 1 mN selectable	
Stylus Range		40 $\mu$ m	
Stylus Measuring Speed		1mm/s (adjustable)	
Cut-off Value		0.08 to 8.0 mm (0.003" to 0.3") configurable	
Filter		2CR, Gaussian, Robust Gaussian	
Overall Error		<10% of typical industry part tolerance	

## Gage Capacities

Features Measured	Roughness Parameters (Tactile)			(Optical)
Main bearing journals	Ra	Rpm	MR1	Ra
Pin journal sidewalls	Rp	RzDIN	MR2	Rsk
Post and flange diameters	Tp (Rmr)	Rp/Rt	R3z	Rpm
Rod journals	Rsk	Rk	RzJIS	RzDIN
Thrust faces	Htp-1/2/3/4/5/6 (Rdc)	Rpk		R3z
Camshaft journals and lobes	Rt	Rvk		Rmax

## Gage Support

Adcole machine support is provided by a factory trained field service team that is backed by more than 60 years of industry experience and ISO 9000 certification. Machine and application support, machine retrofit and upgrade services, plus part inspection and gage recertification services are offered to our global customer base. Adcole's support regions include Japan, Korea, China, Brazil, Mexico, India, Europe and North America. Regular and after hours email and phone support is available 8am-11pm EST.

